

PVC SOLVENT CEMENT, PRESSURE

Bostik PVC Cement P Clear

Product	Bostik PVC Cement P Clear
Manufacturer	Bostik Australia Pty Ltd
Where 6D uses it	Welding cement for uPVC pipes under pressure.
Signal word	Danger
Classification	Flammable liquids Cat 2; Acute toxicity inhalation Cat 4; Skin corrosion or irritation Cat 2; Serious eye damage Cat 1; Carcinogenicity Cat 2; STOT single exposure Cat 3, narcotic effects
Pictograms	GHS02, GHS05, GHS07
Dangerous goods	UN 1133, Class 3, PG III, Hazchem 3Y
Poisons schedule	Not stated on the sheet
Manufacturer's sheet	14 December 2022, version 2.01. 12 pages.
Review due	14 December 2027

FIRST AID, FROM SECTION 4 OF THE MANUFACTURER'S SHEET

Inhalation: Remove to fresh air.

Skin: Wash off immediately with soap and plenty of water while removing all contaminated.

Eyes: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.

Emergency 000. Poisons Information Centre 13 11 26.



Scan for the current sheet

6dcivil.com.au/sds/bostik-pvc-pipe-cement-p-clear

The website copy is the current one. A printed sheet is uncontrolled and may have been superseded since it was printed.

This cover is 6D Civil's summary of the manufacturer's safety data sheet, which follows this page and governs. Register 6DC-OHS-RG-0004 Rev A. Section 330(3) of the Work Health and Safety Regulation 2011 (Qld) requires the manufacturer or importer of a hazardous chemical to review its safety data sheet at least once every five years, and to amend it whenever necessary to keep it correct and current.



SAFETY DATA SHEET

BOSTIK PVC CEMENT P CLEAR
Revision Number 2.01

Revision date 14-Dec-2022
Supersedes Date: 11-Aug-2021

Section 1: Identification: Product identifier and chemical identity

Product identifier

Product Name BOSTIK PVC CEMENT P CLEAR

Product Code(s)
30840492
30840492; 30840495

Other means of identification

Proper Shipping Name Adhesives

UN number or ID number UN1133

Pure substance/mixture Mixture

Recommended use of the chemical and restrictions on use

Recommended use Adhesives and/or sealants

Uses advised against No information available

Details of manufacturer or importer

Supplier

Bostik Australia Pty Ltd
51-71 High Street,
Thomastown Victoria
Australia
Tel: 613 9279-9333
Fax: 613 9279-9342

ABN: 79 003 893 838

E-mail address au-bostik-sds@bostik.com

Emergency telephone number

Emergency telephone number 24-hr Emergency: 1800 033 111

Section 2: Hazard(s) identification

GHS Classification

Flammable liquids	Category 2 - (H225)
Acute toxicity - Inhalation (Dusts/Mists)	Category 4 - (H332)
Skin corrosion/irritation	Category 2 - (H315)
Serious eye damage/eye irritation	Category 1 - (H318)
Carcinogenicity	Category 2 - (H351)
Specific target organ toxicity (single exposure)	Category 3 - (H336)

Label elements

Flame

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Exclamation mark
Health hazard
Corrosion



Signal word
DANGER

Hazard statements

H225 - Highly flammable liquid and vapor
H315 - Causes skin irritation
H318 - Causes serious eye damage
H332 - Harmful if inhaled
H336 - May cause drowsiness or dizziness
H351 - Suspected of causing cancer
May form explosive peroxides
Repeated exposure may cause skin dryness or cracking

Precautionary Statements - Prevention

Obtain special instructions before use
Do not handle until all safety precautions have been read and understood
Wear protective gloves/clothing and eye/face protection
Avoid breathing dust/fume/gas/mist/vapors/spray
Use only outdoors or in a well-ventilated area
Wash face, hands and any exposed skin thoroughly after handling
Ground and bond container and receiving equipment
Use non-sparking tools
Take action to prevent static discharges
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking
Keep container closed
Keep cool

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
Immediately call a doctor
IF ON SKIN: Wash with plenty of water and soap
If skin irritation occurs: Get medical advice/attention
Take off contaminated clothing and wash it before reuse
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower]
IF INHALED: Remove person to fresh air and keep comfortable for breathing
Call a doctor if you feel unwell
In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish

Precautionary Statements - Storage

Store in well-ventilated place

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Other hazards which do not result in classification

May be harmful in contact with skin.
In use, may form flammable/explosive vapor-air mixture.

Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)

Classified as a scheduled poison according to the Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)

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Poison Schedule Number 5

Label requirements in accordance with SUSMP

CAUTION

KEEP OUT OF REACH OF CHILDREN

READ SAFETY DIRECTIONS BEFORE OPENING OR USING

Section 3: Composition and information on ingredients, in accordance with Schedule 8

Substance

Not applicable

Mixture

Chemical name	CAS No	Weight-%
Cyclohexanone	108-94-1	30 - 60
Methyl ethyl ketone	78-93-3	30 - 60
Tetrahydrofuran	109-99-9	10 - <30
Non-hazardous ingredients	Proprietary	Balance

Section 4: First aid measures

Emergency telephone number Poisons Information Center, Australia: 13 11 26
Poisons Information Center, New Zealand: 0800 764 766

Description of first aid measures

General advice	Immediate medical attention is required. Show this safety data sheet to the doctor in attendance. IF exposed or concerned: Get medical advice/attention.
Inhalation	Remove to fresh air. Get medical attention immediately if symptoms occur. IF exposed or concerned: Get medical advice/attention. If symptoms persist, call a physician. If breathing has stopped, give artificial respiration. Get medical attention immediately.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area. Get immediate medical attention. Remove contact lenses, if present and easy to do. Continue rinsing.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Get medical attention.
Self-protection of the first aider	Remove all sources of ignition. Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Use personal protective equipment as required. See section 8 for more information. Avoid contact with skin, eyes or clothing. Avoid breathing vapors or mists.

Most important symptoms and effects, both acute and delayed

Symptoms Burning sensation. Inhalation of high vapor concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting. Coughing and/ or wheezing. Difficulty in breathing.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

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Section 5: Firefighting measures

Suitable Extinguishing Media

Suitable extinguishing media Dry chemical. Carbon dioxide (CO₂). Water spray. Alcohol resistant foam.

Unsuitable extinguishing media No information available.

Specific hazards arising from the chemical

Specific hazards arising from the chemical Risk of ignition. Keep product and empty container away from heat and sources of ignition. In the event of fire, cool tanks with water spray. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Hazardous combustion products Carbon oxides. Carbon monoxide. Carbon dioxide (CO₂). Hydrogen chloride. Hydrochloric Acid.

Special protective actions for fire-fighters

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Section 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Evacuate personnel to safe areas. Use personal protective equipment as required. See section 8 for more information. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Keep people away from and upwind of spill/leak. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Pay attention to flashback. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Do not touch or walk through spilled material. Avoid breathing vapors or mists.

Other information Ventilate the area. Refer to protective measures listed in Sections 7 and 8.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions Refer to protective measures listed in Sections 7 and 8. Prevent further leakage or spillage if safe to do so. Prevent product from entering drains.

Methods and material for containment and cleaning up

Methods for containment Stop leak if you can do it without risk. Do not touch or walk through spilled material. A vapor suppressing foam may be used to reduce vapors. Dike far ahead of spill to collect runoff water. Keep out of drains, sewers, ditches and waterways. Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal.

Methods for cleaning up Take precautionary measures against static discharges. Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers.

Precautions to prevent secondary hazards

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

Section 7: Handling and storage, including how the chemical may be safely used

Precautions for safe handling

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Advice on safe handling

Use personal protection equipment. Avoid breathing vapors or mists. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use grounding and bonding connection when transferring this material to prevent static discharge, fire or explosion. Use with local exhaust ventilation. Use spark-proof tools and explosion-proof equipment. Keep in an area equipped with sprinklers. Use according to package label instructions. Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse. In case of insufficient ventilation, wear suitable respiratory equipment.

General hygiene considerations

Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product. Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection.

Conditions for safe storage, including any incompatibilities

Storage Conditions

Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Keep in properly labeled containers. Do not store near combustible materials. Keep in an area equipped with sprinklers. Store in accordance with the particular national regulations. Store in accordance with local regulations. Store locked up. Keep out of the reach of children.

Recommended storage temperature

Keep at temperatures between 41 and 77 °F / 5 and 25 °C.

Incompatible materials

Strong acids. Strong bases. Strong oxidizing agents.

This material is a scheduled poison and must be stored, maintained and used in accordance with the relevant regulations

Section 8: Exposure controls and personal protection

Control parameters

Exposure Limits

Chemical name	Australia
Cyclohexanone 108-94-1	TWA: 25 ppm TWA: 100 mg/m ³
Methyl ethyl ketone 78-93-3	TWA: 150 ppm TWA: 445 mg/m ³ STEL: 300 ppm STEL: 890 mg/m ³
Tetrahydrofuran 109-99-9	TWA: 100 ppm TWA: 295 mg/m ³

OEL as published by Safe Work Australia

Biological occupational exposure limits

Appropriate engineering controls

Engineering controls

Showers, eyewash stations, and ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection

Tight sealing safety goggles.

Skin and body protection

Wear suitable protective clothing. Long sleeved clothing. Chemical resistant apron.

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Antistatic boots.

Hand protection Wear suitable gloves. Impervious gloves.

Respiratory protection Organic gases and vapors filter conforming to EN 14387.

Environmental exposure controls No information available.

Section 9: Physical and chemical properties

Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Liquid
Color	Clear
Odor	Ketone
Odor threshold	No information available

Property	Values	Remarks • Method
pH	No data available	Not applicable Insoluble in water
pH (as aqueous solution)	No data available	
Melting point / freezing point	-86 °C	(Methyl ethyl ketone)
Initial boiling point and boiling range	79 °C	(Methyl ethyl ketone)
Flash point	= -4 °C	(Methyl ethyl ketone)
Evaporation rate	No data available	
Flammability	Not applicable for liquids .	
Flammability Limit in Air		
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	
Relative vapor density	> 1	
Relative density	0.97	@ 20 °C
Water solubility	Insoluble in water	
Solubility(ies)	No data available	
Partition coefficient	No data available	
Autoignition temperature	505 °C	
Decomposition temperature	No data available	
Kinematic viscosity	No data available	
Dynamic viscosity	No data available	
Explosive properties	No information available	
Oxidizing properties	No information available	

Other information

Solid content (%)	No information available
Density	No information available
VOC content	764 g/L

Section 10: Stability and reactivity

Reactivity

Reactivity No information available.

Chemical stability

Stability Stable under normal conditions.

Explosion data

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Sensitivity to mechanical impact None.

Sensitivity to static discharge Yes.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid Heat, flames and sparks. Excessive heat.

Incompatible materials

Incompatible materials Strong acids. Strong bases. Strong oxidizing agents.

Hazardous decomposition products

Hazardous decomposition products Carbon oxides. Nitrogen oxides (NOx). Thermal decomposition can lead to release of irritating and toxic gases and vapors.

Section 11: Toxicological information

Acute toxicity

Information on likely routes of exposure

Product Information

Inhalation Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract. May cause drowsiness or dizziness. Harmful by inhalation. (based on components).

Eye contact Specific test data for the substance or mixture is not available. Causes serious eye damage. May cause irreversible damage to eyes.

Skin contact Specific test data for the substance or mixture is not available. Causes skin irritation. (based on components).

Ingestion Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Symptoms Redness. Burning. May cause blindness. May cause redness and tearing of the eyes. Inhalation of high vapor concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting. Coughing and/ or wheezing.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (dermal) 2,651.40
ATEmix (inhalation-vapor) 21.80
ATEmix (inhalation-dust/mist) 3.62

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Cyclohexanone	=1535 mg/kg (Rattus)	= 947 mg/kg (Oryctolagus cuniculus)	=8000 ppm (Rattus) 4 h
Methyl ethyl ketone	=2483 mg/kg (Rattus)	= 5000 mg/kg (Oryctolagus cuniculus)	=11700 ppm (Rattus) 4 h

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Tetrahydrofuran	=1650 mg/kg (Rattus)	>2000 mg/kg (rattus)	=21000 ppm (Rattus) 3 h
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See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Classification based on data available for ingredients. Causes skin irritation.

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes burns. Causes serious eye damage.

Component Information					
Methyl ethyl ketone (78-93-3)					
Method	Species	Exposure route	Effective dose	Exposure time	Results
OECD Test No. 405: Acute Eye Irritation/Corrosion	Rabbit	eye			irritant

Respiratory or skin sensitization No information available.

Component Information			
Methyl ethyl ketone (78-93-3)			
Method	Species	Exposure route	Results
OECD Test No. 406: Skin Sensitization	Guinea pig	Dermal	No sensitization responses were observed

Germ cell mutagenicity No information available.

Carcinogenicity Contains a known or suspected carcinogen. Classification based on data available for ingredients. Suspected of causing cancer.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	Australia	European Union	IARC
Cyclohexanone 108-94-1			Group 3
Tetrahydrofuran 109-99-9	Carc. 2	Carc. 2	Group 2B

Legend

IARC (International Agency for Research on Cancer)

Group 2B - Possibly Carcinogenic to Humans Group 3 - Not Classifiable as to Carcinogenicity in Humans

Component Information		
Tetrahydrofuran (109-99-9)		
Method	Species	Results
OECD 451	Rat	Carcinogenic

Reproductive toxicity Based on available data, the classification criteria are not met.

STOT - single exposure May cause drowsiness or dizziness. May cause respiratory irritation.

STOT - repeated exposure Based on available data, the classification criteria are not met.

Aspiration hazard Based on available data, the classification criteria are not met.

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Section 12: Ecological information

Ecotoxicity

Aquatic ecotoxicity

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Cyclohexanone 108-94-1	EC50: =20mg/L (96h, Chlorella vulgaris)	LC50 96 h 481 - 578 mg/L (Pimephales promelas flow-through)	EC50 = 18.5 mg/L 5 min EC50 = 21.3 mg/L 10 min EC50 = 25 mg/L 5 min	EC50: =800mg/L (24h, Daphnia magna)
Methyl ethyl ketone 78-93-3	EC50=1972 mg/l (Pseudokirchneriella subcapitata)	LC50: 3130 - 3320mg/L (96h, Pimephales promelas)	EC50 = 3403 mg/L 30 min EC50 = 3426 mg/L 5 min	EC50 48 h > 308 mg/L (Daphnia magna)
Tetrahydrofuran 109-99-9	-	LC50: 1970 - 2360mg/L (96h, Pimephales promelas) LC50: 2700 - 3600mg/L (96h, Pimephales promelas)	-	EC50: =5930mg/L (24h, Daphnia magna)

Persistence and degradability

Persistence and degradability No information available.

Component Information			
Methyl ethyl ketone (78-93-3)			
Method	Exposure time	Value	Results
OECD Test No. 301D: Ready Biodegradability: Closed Bottle Test (TG 301 D)	28 days	biodegradation	98 % Readily biodegradable

Bioaccumulative potential

Bioaccumulation There is no data for this product.

Component Information

Chemical name	Partition coefficient
Cyclohexanone 108-94-1	1.05
Methyl ethyl ketone 78-93-3	0.3
Tetrahydrofuran 109-99-9	0.45

Mobility

Mobility in soil No information available.

Mobility No information available.

Other adverse effects

Other adverse effects No information available.

Endocrine Disruptor Information

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Chemical name	EU - Endocrine Disruptors Candidate List	EU - Endocrine Disruptors - Evaluated Substances	Endocrine disrupting potential
Tetrahydrofuran 109-99-9	Group III Chemical	-	-

Section 13: Disposal considerations

Disposal methods

Waste from residues/unused products	Should not be released into the environment. Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
Contaminated packaging	Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers.

Section 14: Transport information

ADG

UN number or ID number	UN1133
UN proper shipping name	Adhesives
Transport hazard class(es)	3
Packing group	III
Special Provisions	223, *
Limited quantity (LQ)	5 L
Description	UN1133, Adhesives, 3, III

Hazchem code	•3Y
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IATA

UN number or ID number	UN1133
Transport hazard class(es)	3
Packing group	III
ERG Code	3L
Special Provisions	A3
Limited quantity (LQ)	10 L
Description	UN1133, Adhesives, 3, III

IMDG

UN number or ID number	UN1133
Transport hazard class(es)	3
Packing group	III
EmS-No	F-E, S-D
Limited Quantity (LQ)	5 L
Special Provisions	223, 955
Marine pollutant	NP
Description	UN1133, Adhesives, 3, III, (-4°C c.c.)

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
No information available

Section 15: Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia

See section 8 for national exposure control parameters

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Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)

Classified as a scheduled poison according to the Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)

Poison Schedule Number 5

Major hazard (accident/incident planning) regulation

Verify that license requirements are met

Hazardous chemical

Liquids that meet the criteria for Class 3 Packing Group II or III
Liquids with flash points <61°C kept above their boiling points
at ambient conditions

Threshold quantity (T)

50 000

200

National pollutant inventory

Subject to reporting requirement

Chemical name	National pollutant inventory
Cyclohexanone 108-94-1	20 MW Threshold category 2b total 60000 MWH Threshold category 2b total 1 tonne/h Threshold category 2a total 25 tonne/yr Threshold category 1a total 400 tonne/yr Threshold category 2a total 2000 tonne/yr Threshold category 2b total
Methyl ethyl ketone 78-93-3	10 tonne/yr Threshold category 1 20 MW Threshold category 2b total 60000 MWH Threshold category 2b total 1 tonne/h Threshold category 2a total 25 tonne/yr Threshold category 1a total 400 tonne/yr Threshold category 2a total 2000 tonne/yr Threshold category 2b total
Tetrahydrofuran 109-99-9	20 MW Threshold category 2b total 60000 MWH Threshold category 2b total 1 tonne/h Threshold category 2a total 25 tonne/yr Threshold category 1a total 400 tonne/yr Threshold category 2a total 2000 tonne/yr Threshold category 2b total

International Inventories

AIIC	Listed
NZIoC	Listed
ENCS	Listed
IECSC	Listed
KECL	Listed
PICCS	Listed

Legend:

AIIC - Australian Inventory of Industrial Chemicals
NZIoC - New Zealand Inventory of Chemicals
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

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The Rotterdam Convention Not applicable

Europe

Registration, Evaluation, Authorization, and Restriction of Chemicals (REACH) Regulation (EC 1907/2006)

SVHC: Substances of Very High Concern for Authorization:

This product does not contain candidate substances of very high concern at a concentration $\geq 0.1\%$ (Regulation (EC) No. 1907/2006 (REACH), Article 59)

2015/863/EU - RoHS

This product does not contain Lead, Cadmium, Mercury, Hexavalent chromium, Polybrominated biphenyls (PBB), Polybrominated diphenyl ethers (PBDE), Bis(2-Ethylhexyl) phthalate (DEHP), Benzyl butyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP) above the regulated limit mentioned in this regulation

Section 16: Any other relevant information

Prepared By Product Safety & Regulatory Affairs

Revision date 14-Dec-2022

Revision Note

***Indicates updated data since last publication.

Key or legend to abbreviations and acronyms used in the safety data sheet

Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

Section 11: TOXICOLOGICAL INFORMATION

LD50 (lethal dose)

Section 12: Ecological information

EC50 (effective concentration)

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of Safety Data Sheet